



Maestría en Ingeniería en Automatización de Procesos Industriales

Title

**Design and construction of a system of  
automated laboratory-scale bioreactor**

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# Design and construction of a system of automated laboratory-scale bioreactor

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## 1. Introduction

Knowing environmental information or some device is increasingly useful for their great impact and is required primarily for controlled environments or devices whose operation should be monitored.

One of many areas of application where is required the monitoring and control of signals, is the bioprocesses, due to the need to provide appropriate culture medium conditions.

Monitoring temperature, pH, dissolved oxygen and controller the agitation bioreactor is indispensable to carry out cell metabolism and reproduction, providing a suitable playback medium.

## 2. Objectives

### 2.1. General objective

Automating a system of bioreactors laboratory scale for measurement, acquisition and graphical display of process variables and control agitation and pH in the medium.

### 2.2. Specific objectives

- Design and construction of a laboratory-scale bioreactor system.
- Implement a system control motor speed for agitation of a bioreactor and control of pH with peristaltic pumps. To assess at least three machine learning algorithms for people identification.
- Implement temperature sensors, oxygen dissolved and pH for data acquisition and monitoring via LabView.

## 3. Method

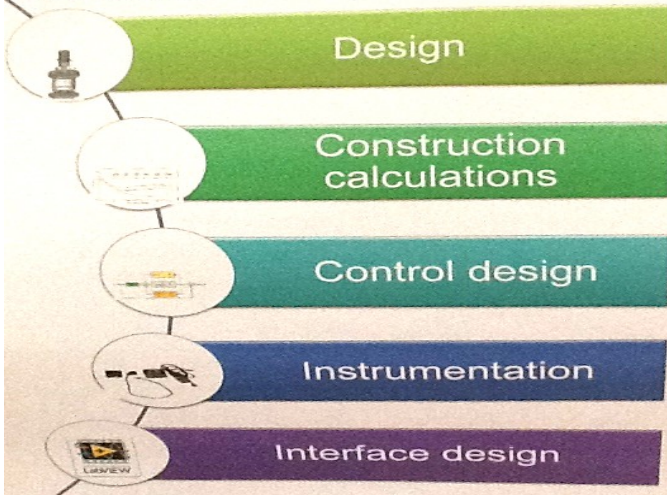


Figure 1. Methodology utilized in this research.

## 3.1 Bioreactor design structure

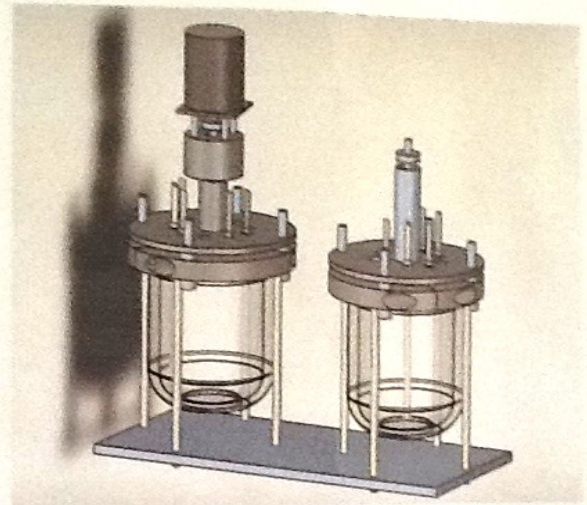


Figure 1. Bioreactor structure.

## 3.2 Power Calculation Motor

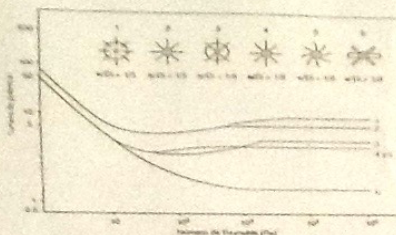


Figure 2. Power number

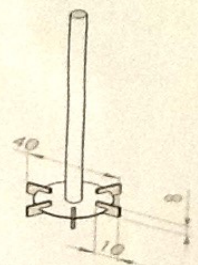


Figure 3. Propeller

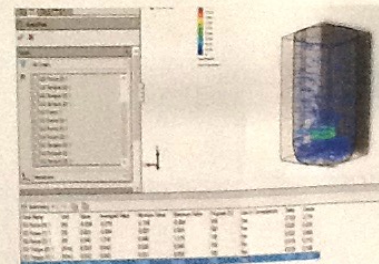


Figure 4. Simulation in SolidWorks

The calculation power required, carried out with support from Figure 3, at a maximum speed of 1000 rpm is 0.01153 HP, these results were compared to a simulation carried out in the SolidWorks software, where similar results are shown of 0.0119 HP





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